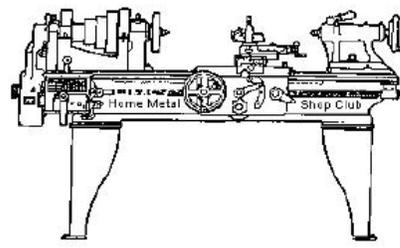




March  
2006

## Newsletter

Volume 12 Number 3



Visit Our Home Page [www.homemetalshopclub.org](http://www.homemetalshopclub.org)

**Statement of Purpose:** *Membership is open to all those interested in machining metal and tinkering with machines. The club provides a forum for the exchanging of ideas and information. This includes, to a large degree, education in the art of machine tools and practices. Our web site endeavors to bring into the public domain written information that the hobbyist can understand and use. This makes an organization such as this even more important. -- Founder - John Korman (deceased)*

<b>President</b>	<i>Doug Chartier</i>	<b>Secretary</b>	<i>Dennis Cranston</i>	<b>Webmaster</b>	<i>Gene Horr</i>	<b>SIG</b>	<i>Dennis Cranston</i>
<b>Vice President</b>	<i>Jan Rowland</i>	<b>Treasurer</b>	<i>Emmett Carstens</i>	<b>Librarian</b>	<i>Dennis Cranston</i>	<b>Coordinators</b>	<i>Richard Pichler</i>

### Next Meeting April 8, 2006

To be announced.

### Minutes of the March 11, 2006 Meeting

by Dennis Cranston

#### Business Meeting

The business meeting was held at Lyndons BBQ prior to the regular meeting. The start of a local resource list was discussed.

Doug Charter talked about the need for volunteers to run for HMSC officers. There will be several club

#### General Meeting

The president, Doug Charter, opened the meeting. There were six visitors making their first meeting.

The main presentation was a video tour of Doug's shop. Doug's shop is used for personal projects as well as for outside profit making jobs. Since these jobs can vary widely in their requirements, the shop has to be capable of handling different requirements.

officer positions open and members will need to step up and help.

It was decided that any member who made a full presentation to be given the next years membership as a token of appreciation.

His shop contains a number of pieces of equipment including a large lathe, manual vertical mill and a Bridgeport Boss CNC mill. All of the equipment was located in a two car garage arranged in three aisles allowing access to each area. He used the ability to open the garage door to handle longer material lengths as well as activities not wanted in the shop such as grinding.



The latter part of the presentation discussed using the conversational features of the Centroid control on his Boss CNC. Doug had an example of a job he had done which required a complex curve that was set up using the Centroid interface.

The novice group had a presentation on lathe operations.

